

SP QB 08/02/20

Date: Thursday, 03/01/2008 7:23:13 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services				Drawing Name	: LITTER ASSEMBLY	
Job Number	: 36547-2				Part Number	: D2370	
Estimate Number	: 10301				Drawing Number	: D2370 REV C	
P.O. Number	:				Project Number	: N/A	
This Issue	: 03/01/2008 S.O. No. :				Drawing Revision	: C	
Prsht Rev.	: NC				Material	:	
First Issue	: / / Type : PURCHASED PARTS				Due Date	: 20/01/2008 Qty: 10 Um: Each	
Previous Run	: 36094					KeS	
Written By	:						
Checked & Approved By	:						
Comment	: Est D 01.10.10 Changed D2484 nut for D3015-1 SM est E 06.12.12 ecn 888 ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue p/o: 5344 Order: Model 12-2A undrilled with grey pad & black belts Supplier: Ferno Aviation Letter of compliance required	C 08/01/03 (6)
2.0	D2370P	Litter Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Litter Assembly	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive and inspect for transit damage Insure that letter of compliance is attached to w/o	P 08/01/03 (6)
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	S 08/01/03 (6)
5.0	D2374	Stud	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s) Stud Pick: Qty Part Number Description Batch	
	4	D2374 Stud	33345 x 21 36593 x 3 AS 08/01/03 (6)



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Seq. #:

Machine Or Operation:

Description :

6.0 D2378

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
4	D2378	Mounting Bolt	36103

AS 08/02/11 (X6)

7.0 D30151

Lock Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Lock Nut

Pick:

Qty	Part Number	Description	Batch
4	D30151	Lock Nut	14710

AS 08/02/11 (X6)

8.0 AN960JD416L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
4	AN960JD416L	Washer	M106785

AS 08/02/11 (X6)

9.0 MS27039406

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Screw

Batch:

M106541

AS 08/02/11 (X6)

10.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D2370

→ 08/02/11 (6)

2-Drill 0.191" holes as per Dwg D2370

3-Replace loose rivets with screw per dwg D2370

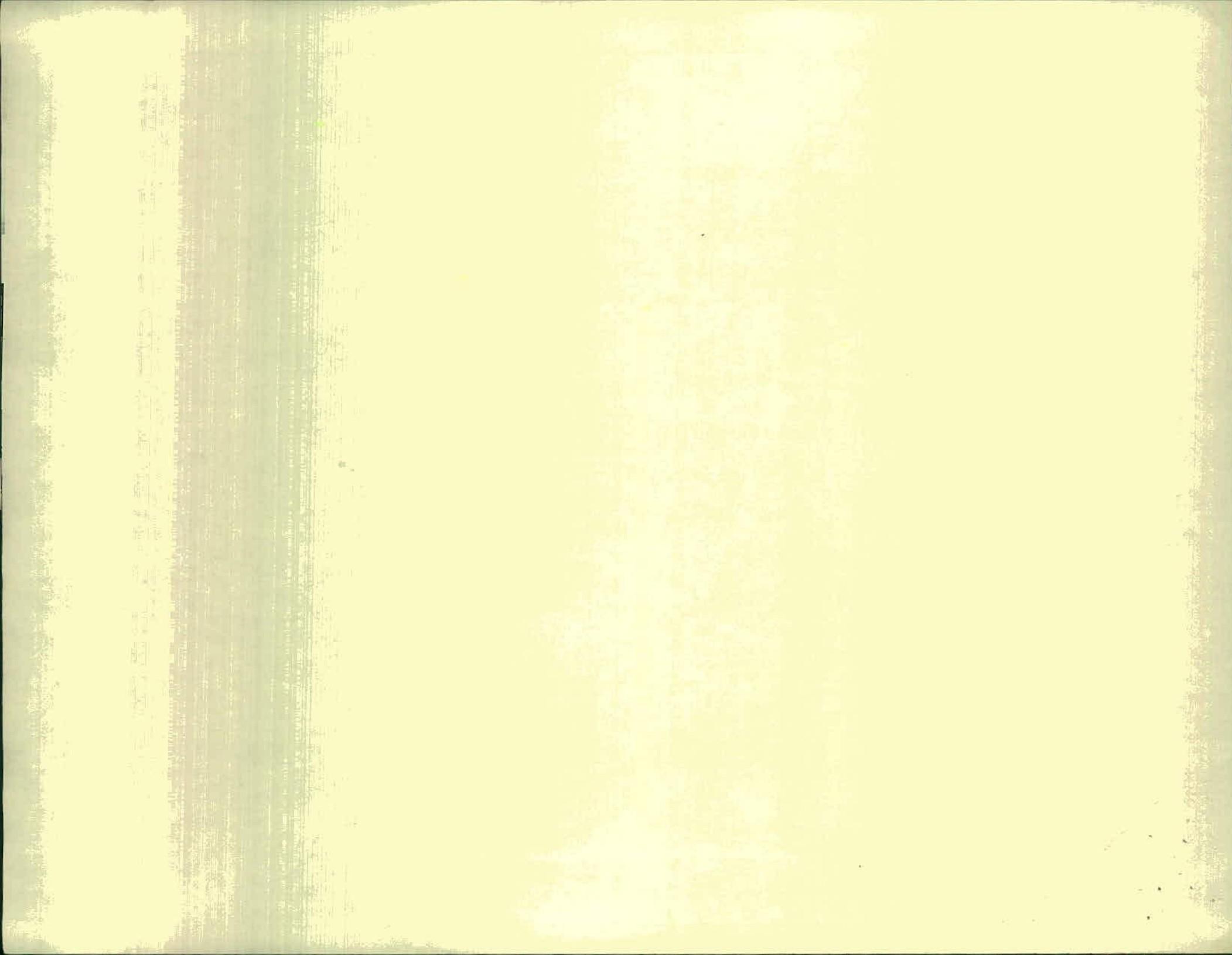
Apply locktite M107045

FF

08-02-25

3-Deburr

(5)



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Drawing Name: LITTER ASSEMBLY

Job Number: 36547

Part Number: D2370

Job Number:



Seq. #: Machine Or Operation:

Description :

11.0 QC5

INSPECT WORK TO CURRENT STEP



J 002-25 (5)



Comment: INSPECT WORK TO CURRENT STEP

12.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *190*

86/25 SQ



13.0 QC21

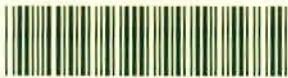
FINAL INSPECTION/W/O RELEASE



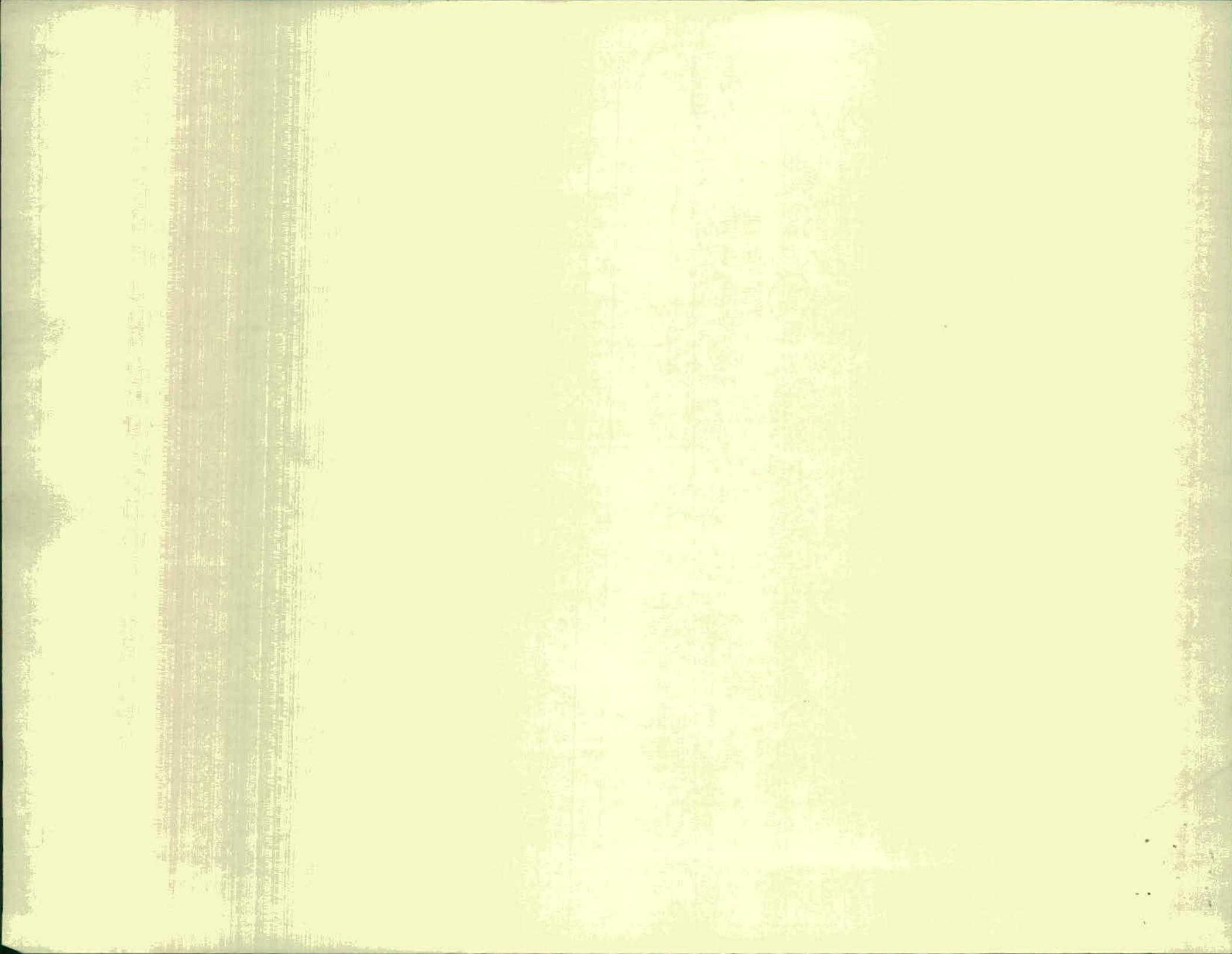
Comment: FINAL INSPECTION/W/O RELEASE

→ 08/02/26 (5)

Job Completion



~ 2008/2/25 (5)



FERNO Aviation, INC.

735-B Branch Drive
 Alpharetta, GA 30004
 Office 770.521.1005 Fax 770.521.0910
<http://aviation.ferno.com>

Packing Slip

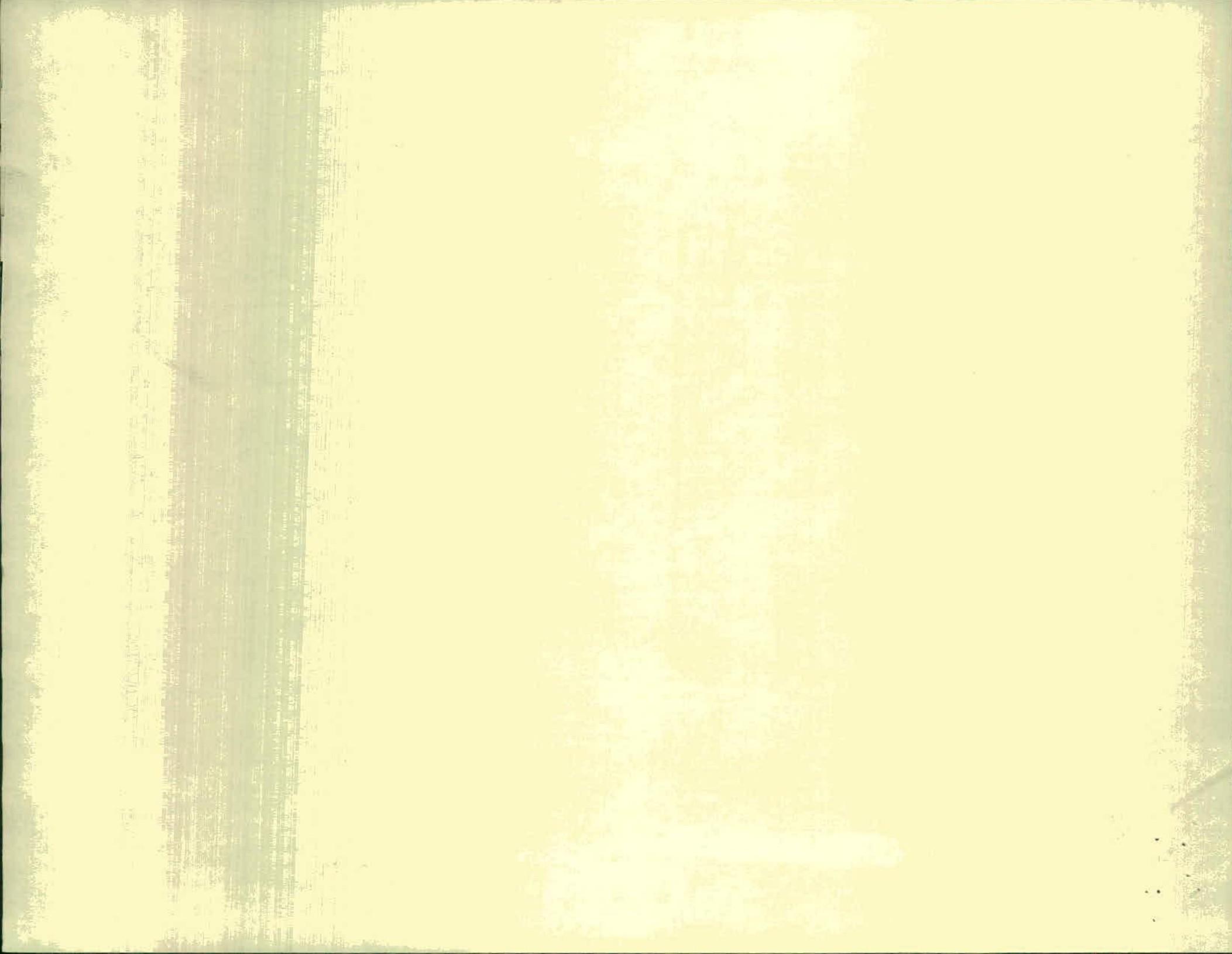
DATE	PACKING SLIP NO.
2/5/2008	7522

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO00005344

P.O. NUMBER	TERMS	REP	SHIP DATE	SHIP VIA	FOB
PO00005344	Net 30	CW	2/5/2008	Federal Express	Alpharetta,GA
ITEM	DESCRIPTION			QTY ORD.	QTY DEL.
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints (HS Code 8803.30.00.00), Serial # 08-071740 thru 08-071744, 08-071747			6	6
	Notes: 1. Ship via FedEx on Acct # 1517 9324 0 2. Master Tracking # 7992 6687 9180				

Thank you for your order!





70 Weil Way | Wilmington, OH 45177-9371 | (937) 382-1451 | FAX (937)

382-1191

Int'l FAX (937) 382-6569

Visit us at our web site: www.ferno.com

2008

Certificate of Conformance

Manufacturer: Ferno-Washington Inc.

Manufacture Address: 70 Weil Way
Wilmington, Ohio USA

Order No. C- 829284

P.O. # Ferno Aviation - PO#: 4691
- PO#:

Model: 12-2 Stretcher - Gray

Item Number: Ferno-Washington # 0163255
#

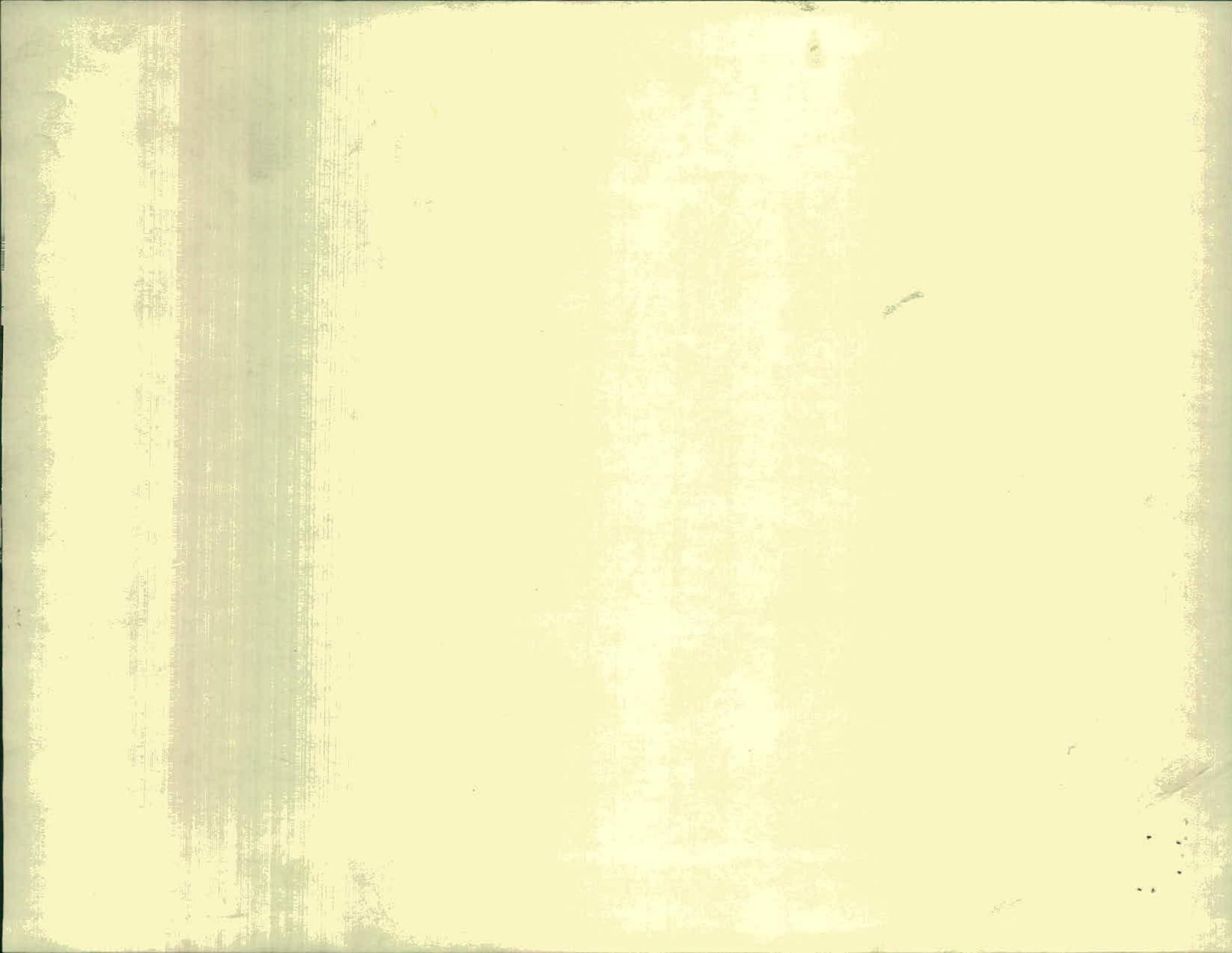
Serial Nos. 08 071739, 08 071740, 08 071741, 08 071742, 08 071743, 08 071744
08 071745, 08 071746, 08 071747, 08 071748

I certify that the above referenced products are produced in accordance with applicable Ferno-Washington Inc. engineering standards using approved manufacturing methods and materials. The products have been inspected using approved test procedures and inspection criteria for Ferno-Washington medical devices.

Ferno-Washington Inc. is a registered manufacturer (Registration No. 1523574) with the United States Food and Drug Administration (FDA) as a manufacturer of medical devices, and the Quality Management System has been verified by the FDA to be in compliance to FDA's Code of Federal Regulations 21 Part 820.

Ferno-Washington, Inc. maintains a Quality Management System that fulfills the requirements of DIN EN ISO 9001:2000, ISO 13485:2003 and CMDCAS (Canadian Medical Devices Conformity Assessment System). Copies of Ferno-Washington, Inc.'s ISO 9001:2000 and ISO 13485 certificates issued by DQS GmbH are available upon request.

Thomas E. Livingston
Director of Quality



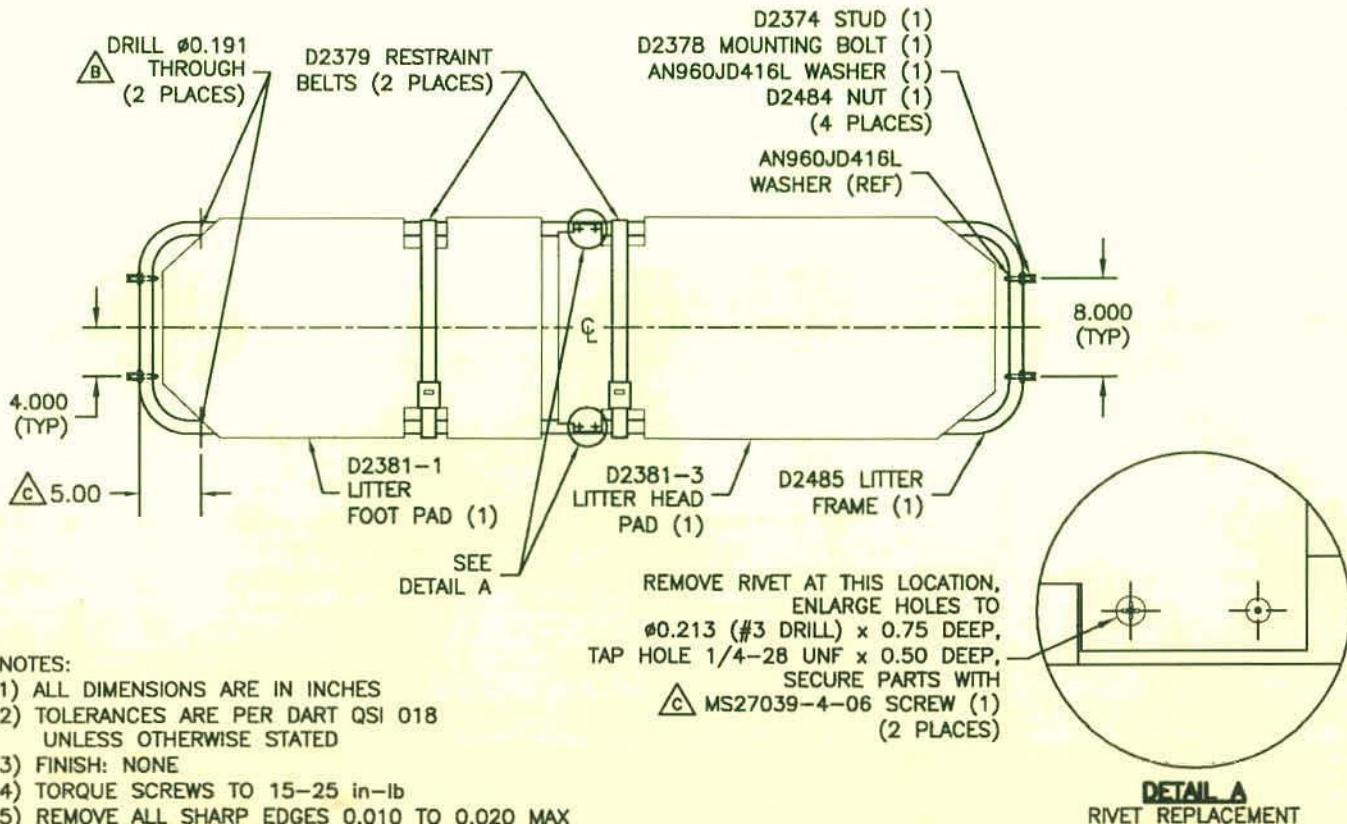
DART

DESIGN KE	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED PH	APPROVED <i>H</i>	DRAWING NO. D2370
		REV. C SHEET 1 OF 1
DATE 06.11.21		TITLE LITTER ASSEMBLY
A	95.02.20	SCALE NTS
B	98.06.09	ADDED Ø0.191 HOLES
C	06.11.21	ADD ALTERNATE FOR D2484, MS SCREWS, TAPPED HOLES, AND 5.00 WAS 5.34

RELEASED

06 12-05 *H*

D2370	Part No.	Description
X	D2370	LITTER ASSEMBLY
4	D2374	STUD
4	D2378	MOUNTING BOLT
2	D2379	RESTRAINT BELTS
1	D2381-1	LITTER PAD
1	D2381-3	LITTER PAD
4	D2484	NUT (OR D3015-1) <i>c</i>
1	D2485	LITTER FRAME
4	AN960JD416L	WASHER
2	MS27039-4-06	SCREW <i>c</i>



NOTES:

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE STATED
- 3) FINISH: NONE
- 4) TORQUE SCREWS TO 15-25 in-lb
- 5) REMOVE ALL SHARP EDGES 0.010 TO 0.020 MAX

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0208/02/11
W/0: 36547

